



INSTALLATION INSTRUCTIONS

Product

7160-1601

FREIGHTLINER M2 BENCH SEAT MOUNT

Revision

Rev A

Form

INST-1078

Printing Spec: PS-001

The Freightliner M2 bench seat mount is designed to attach to the front of the existing bench seat enclosure box. This instruction sheet is for the bench seat mount only. The mount is designed to be used in conjunction with various Gamber-Johnson upper poles, motion attachments, and cradles or docking stations. The instruction sheets for the various upper mounting equipment will be supplied with that equipment.

Views of the bench seat mount installed in a vehicle



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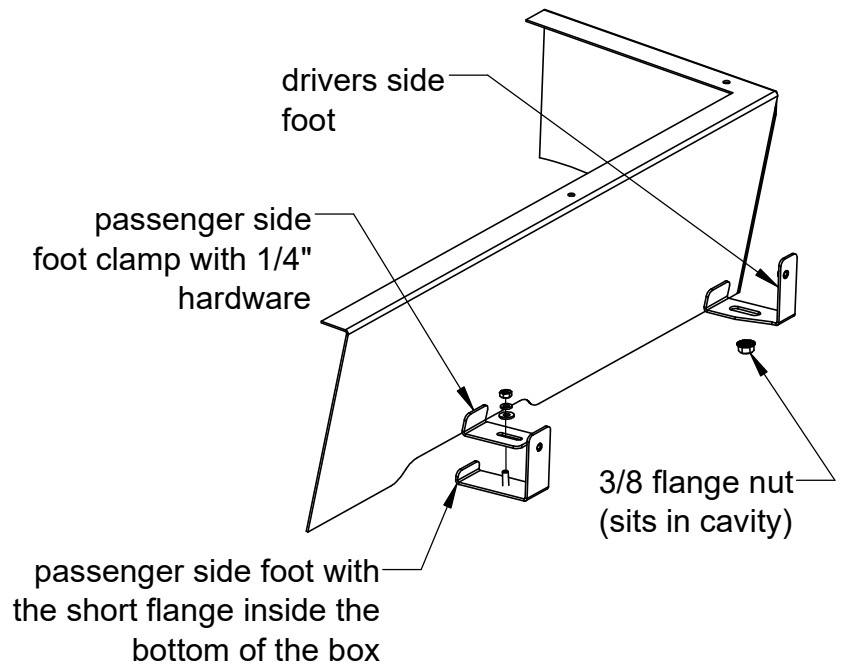
Installing the mount

1. Lift the bench seat cushion to reveal the top edge of the bench seat enclosure box.
2. Remove the rubber bumper from the top drivers side corner of the enclosure box.
3. Remove the front drivers side enclosure box floor bolt with a T35 torx bit.
4. Lift up on the corner of the box to slide the short flange of the passenger side foot under the bottom edge of the box. You might need to loosen another enclosure floor bolt to get the foot underneath. Slide the passenger side foot along the bottom of the box until it is sitting on the raised floor hump portion.
5. Loosely attach the passenger side foot clamp to the passenger side foot (outside the box) with the 1/4" flat washer, lock washer, & hex nut provided in hardware bag 7120-1006. Do not tighten completely because you might have to adjust the position left to right for the final assembly.
6. Place the 3/8" flange nut (found in hardware bag 7120-1006) inside the enclosure foot cavity (where the floor bolt was removed) with the flange facing upward. This is acting as a spacer for attaching the drivers side foot.
7. Attach the drivers side foot to the floor with the floor bolt removed in step 3. Position the foot on top of the 3/8" nut spacer and tight against the front of the enclosure box. Insert the floor bolt through the foot and 3/8" nut spacer and tighten in place.

rubber bumper



drivers side floor bolt



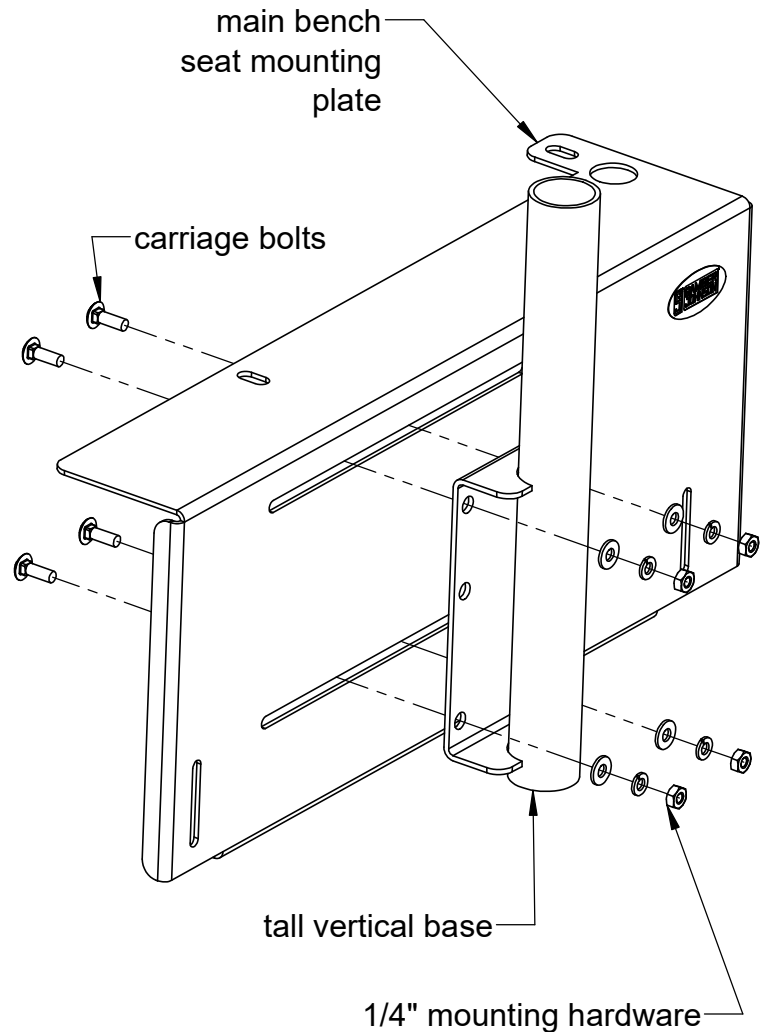
floor bolt reinserted through the foot and 3/8" nut spacer



view with legs attached to front of enclosure box

Installing the mount (cont.)

8. Attach the tall vertical base to the main bench seat mounting plate with the (4) 1/4" carriage bolts, flat washers, lock washers, and hex nuts found in hardware bag 7120-1006. The pole can be positioned anywhere along the long horizontal slots.

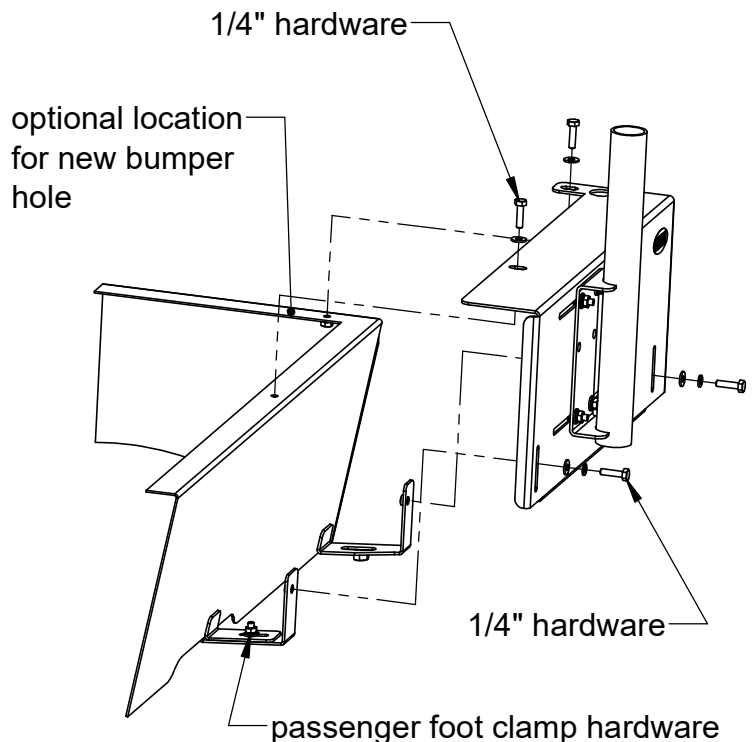


9. Attach the main bench seat mounting plate to the top of the bench seat enclosure with the 1/4" x 1.00" long hex bolts, flat washers, lock washers, and hex nuts supplied in hardware bag 7120-1006.

10. Attach the main bench seat mounting plate to the drivers side and passenger side feet (previously installed) with the 1/4" x 1" hex bolts, flat washers, and lock washers supplied in hardware bag 7120-1006.

11. Tighten the passenger foot clamp hardware installed in step 5 if you have not done it yet.

12. Optional: you can drill a new hole for the bumper that was removed in step 1 and re-insert it into the top of the enclosure box. Drill the hole approx 1" - 1.50" behind the previous hole.



Various installation photos

