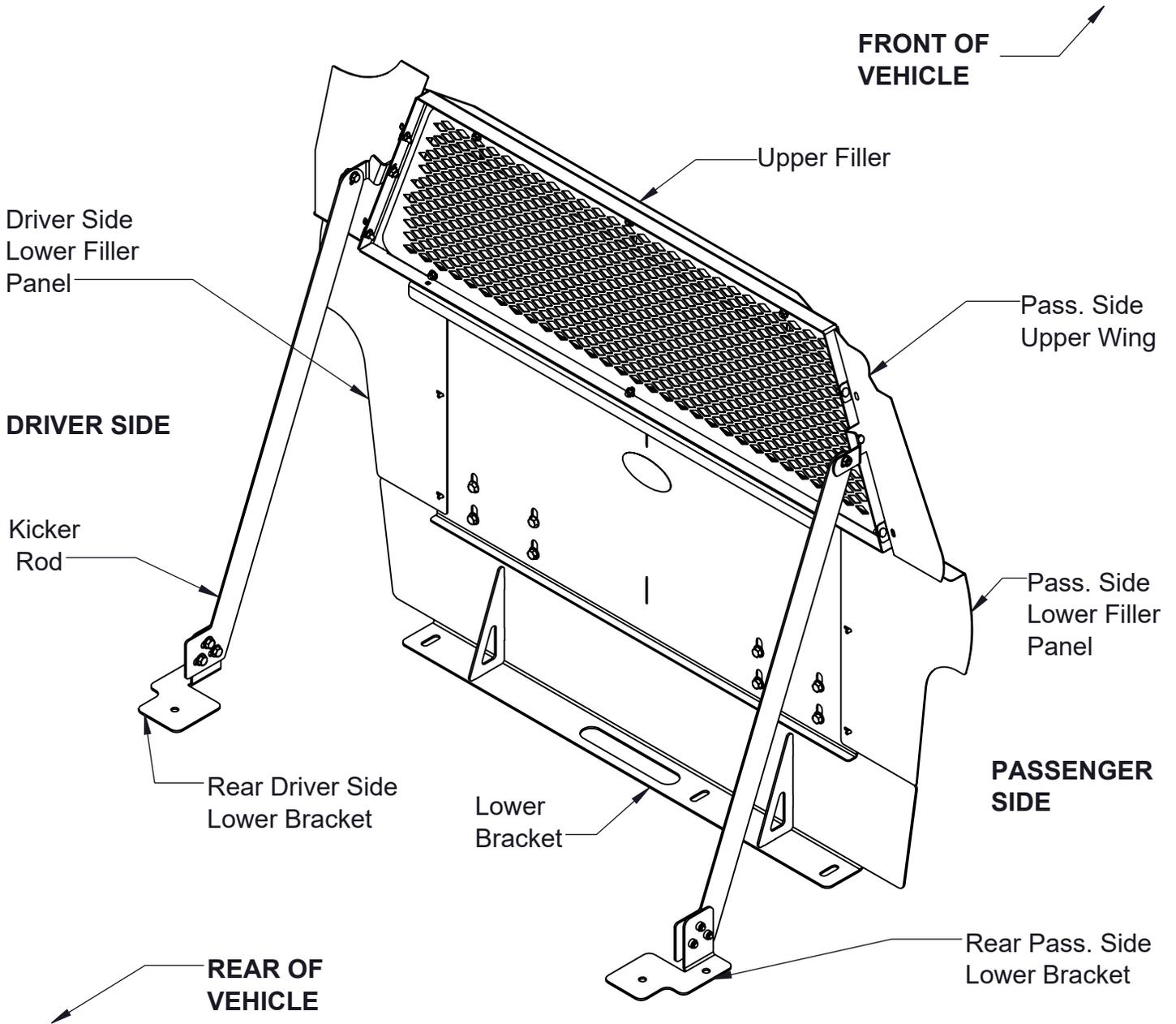




INSTALLATION INSTRUCTIONS

<u>Product</u> 7160-1557 2021+ TAHOE CARGO PARTITION	<u>Revision</u> Rev B	<u>Form</u> INST-1018 Printing Spec: PS-005
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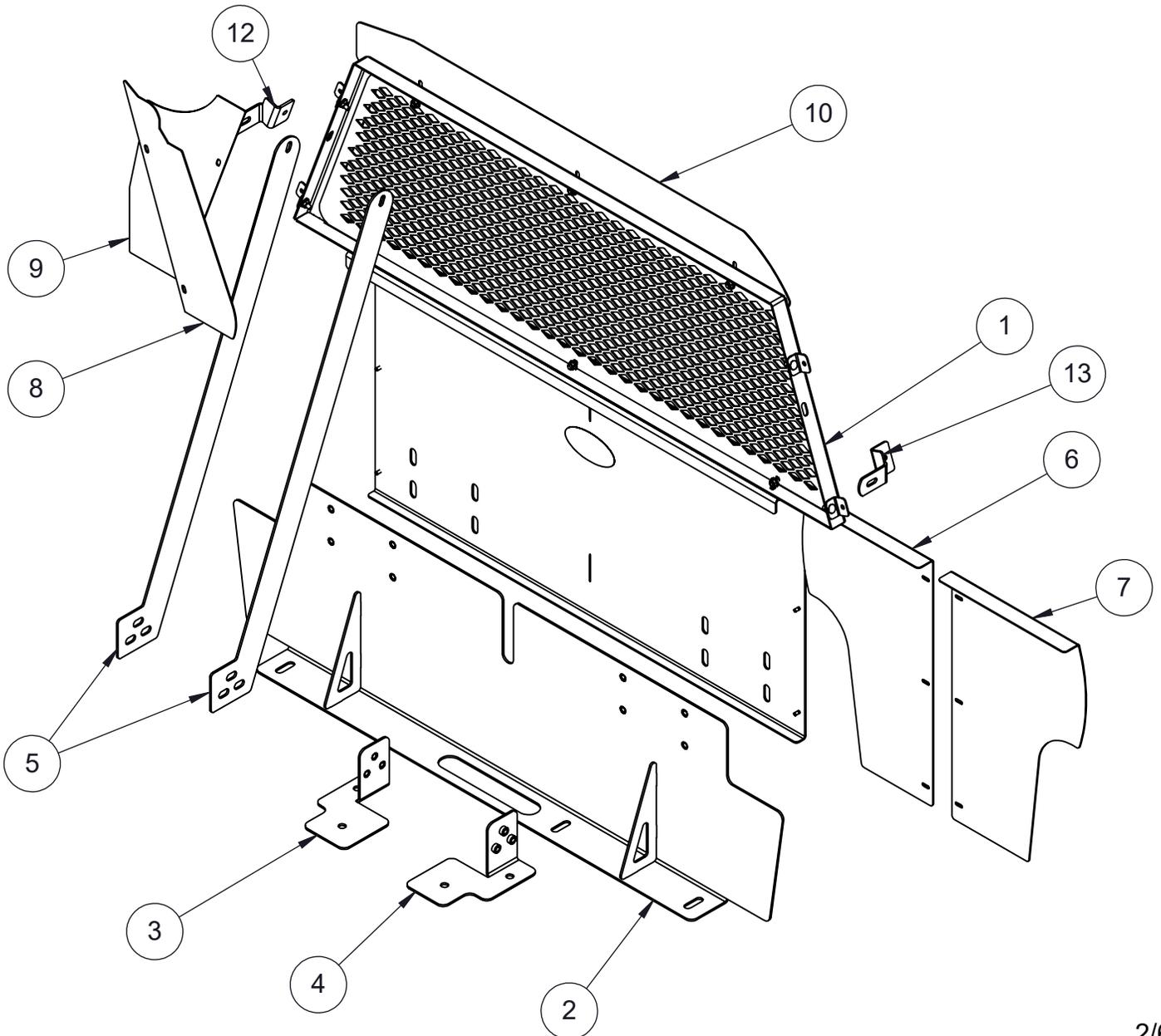
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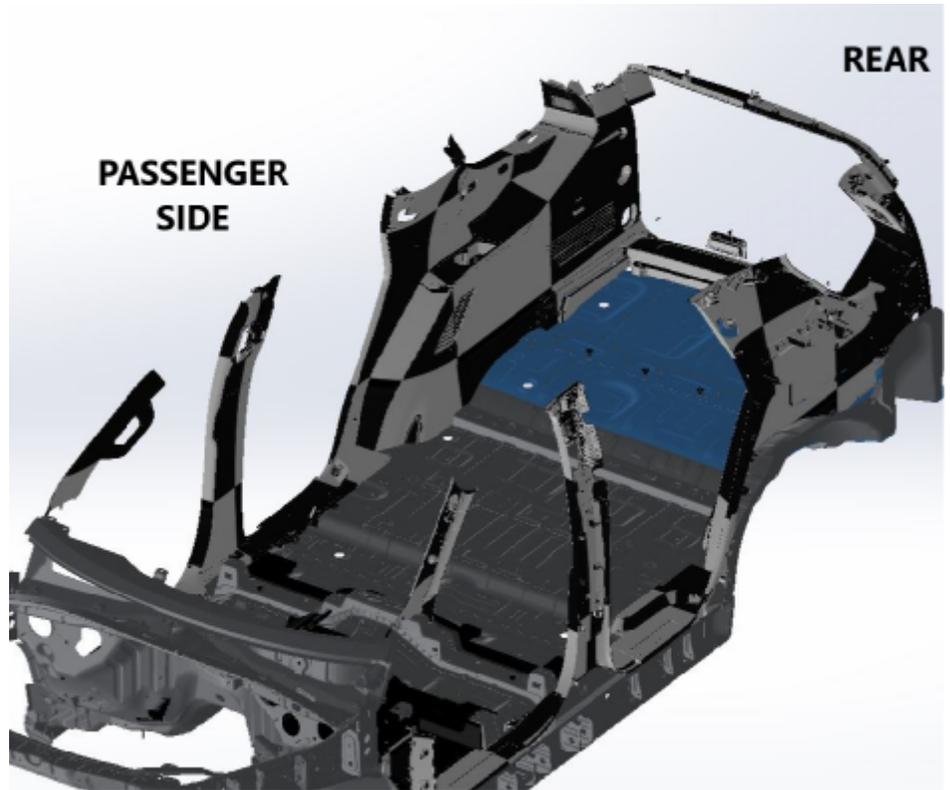
If you need assistance or have questions, call Gamber-Johnson at 1-800-456-6868

ITEM	QTY.	PartNo	DESCRIPTION
1	1	19496	MAIN WELDMENT
2	1	19666	LOWER BRACKET, CARGO PARTITION TAHOE
3	1	19682	REAR DRIVER SIDE LOWER BRACKET, TAHOE
4	1	19683	REAR PASSENGER SIDE, LOWER BRACKET, CARGO, TAHOE
5	2	19685	KICKER ROD, TAHOE
6	1	19708	DRIVER SIDE LOWER FILLER PANEL
7	1	19709	PASSENGER SIDE LOWER FILLER PANEL
8	1	19710	PASSENGER SIDE WING- MESH
9	1	19711	PASSENGER SIDE WING-MESH
10	1	19812	UPPER FILLER
11	1	7120-0980	HARDWARE BAG - 2021+ TAHOE CARGO PARTITION
12	1	19493	CARGO PARTITION, DRIVER SIDE, UPPER BRACKET
13	1	19495	CARGO PARTITION, PASSENGER SIDE UPPER BRACKET



1. Unbolt the battery bracket hardware on the driver side by loosening the OEM Cargo Vinyl Cover. You do NOT have to Remove the Cover entirely. Repeat the step on passenger side. Get access to Four bolts as shown in Fig.02

Fig.1
Shows outline of
Frame



2. Install driver & passenger lower brackets (Item# 3 & 4) using hardware provided. You will have to cut 2" X 0.5" on vinyl cover for brackets to stick out for kicker rod (Item#5) to be installed later. (Fig.2 & Fig.3)

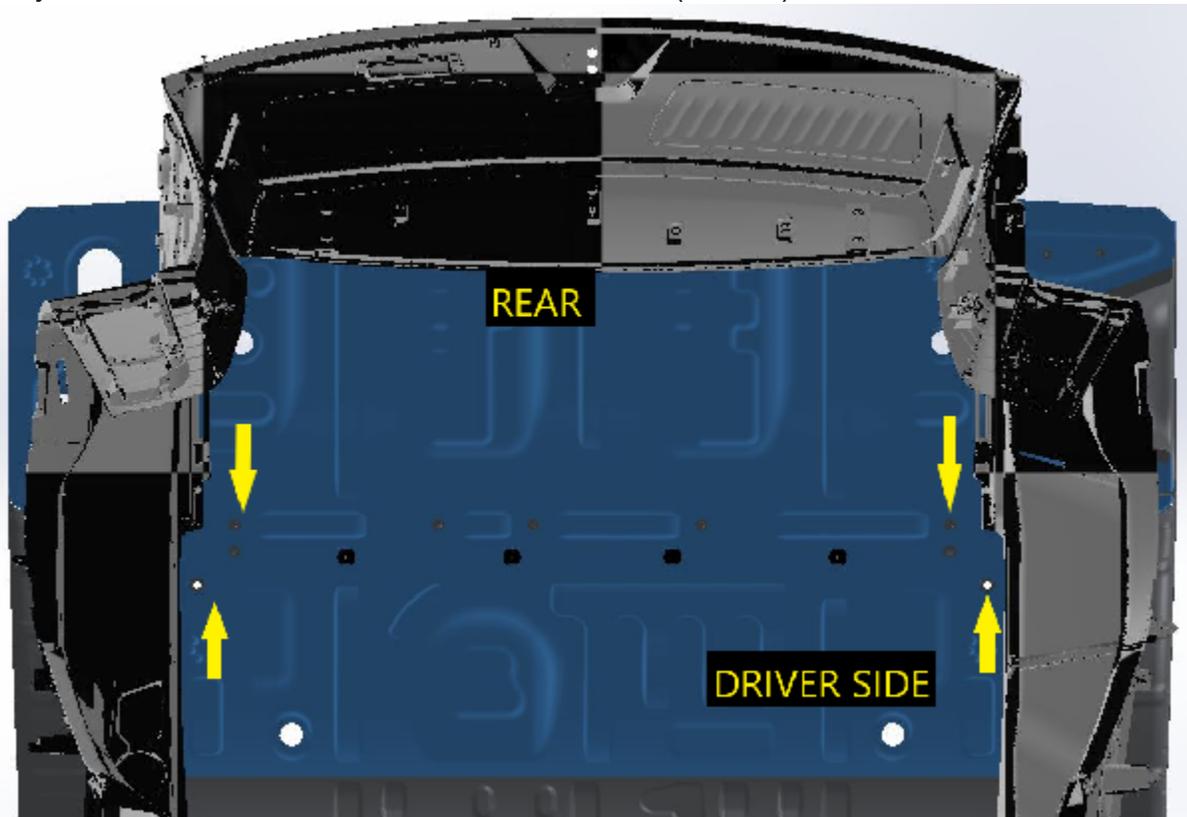


Fig.2

Shows the Top view of frame, Highlighted 4 arrows are mounting points for rear bracket/kicker rods

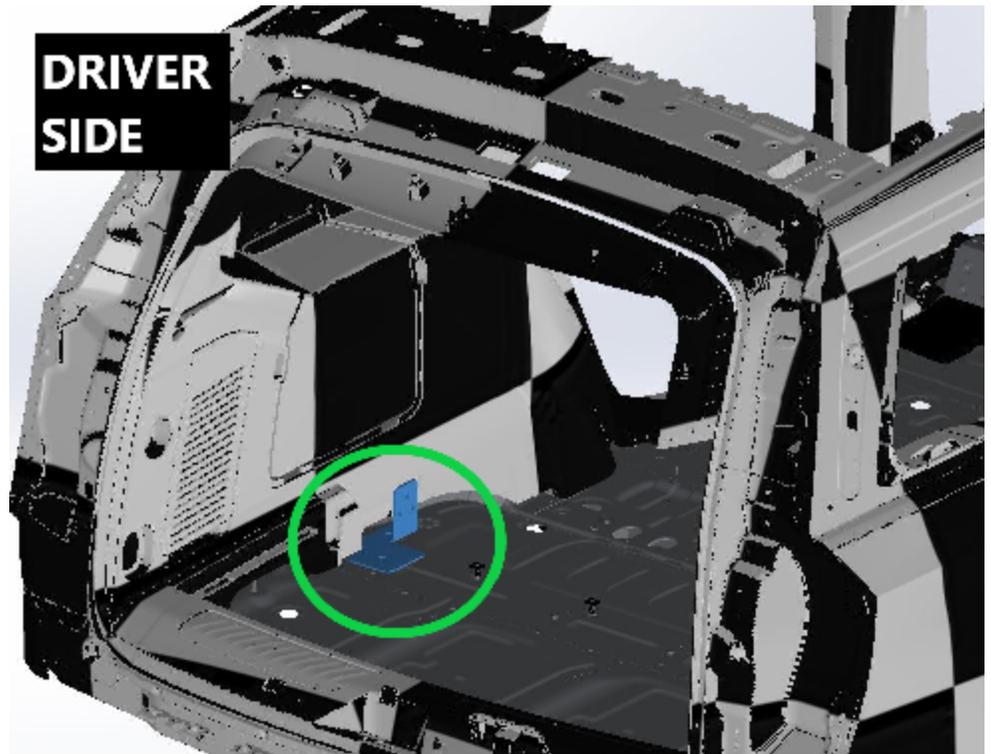


Fig.3
Rear Driver Lower Bracket
(Item#3) Installed

3) To Install lower base, mark up a point to locate the mounting point. Measure from the face of the (Item#3) to 15.45 in X 4.25 in towards Front side. Get access to the mounting point by cutting into OEM Vinyl Flooring. (Fig.4)

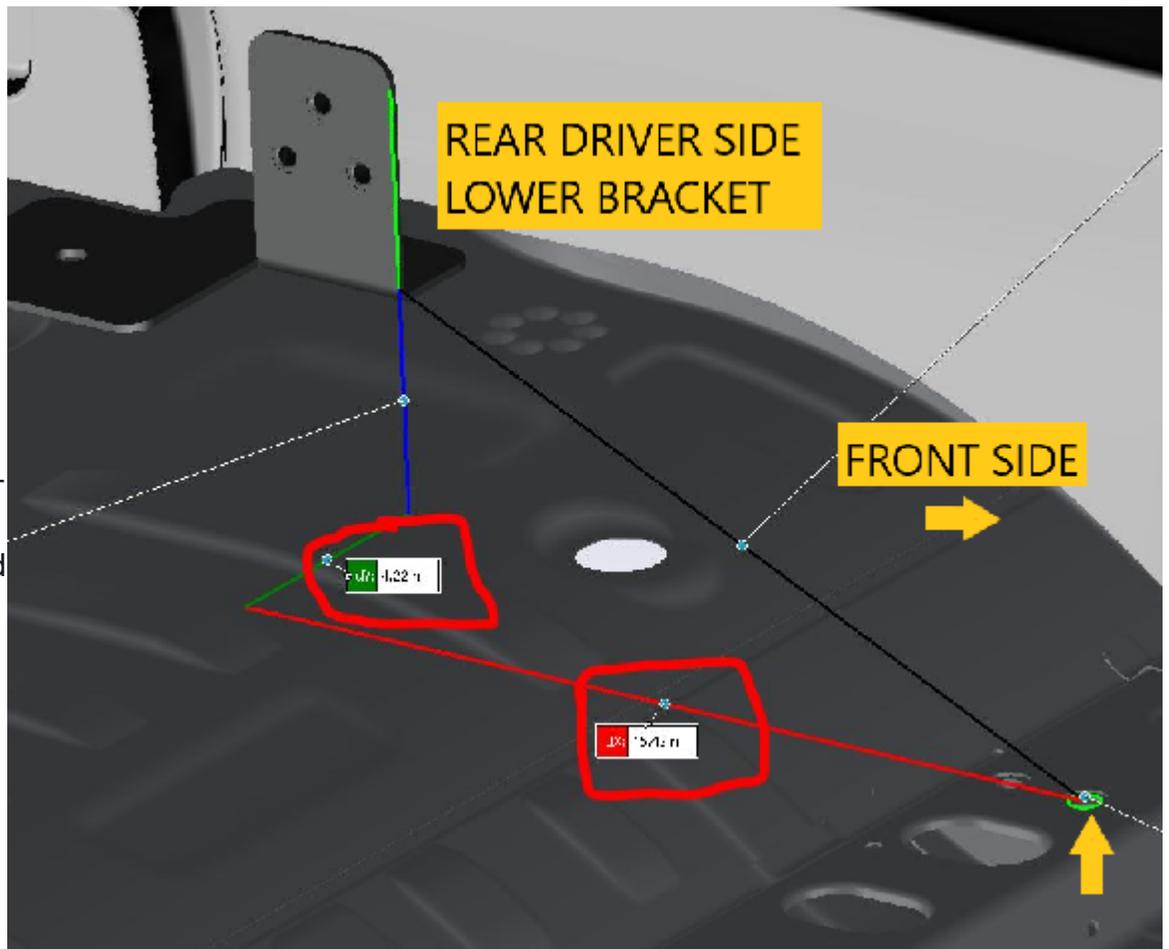


Fig.4
Rear Driver Lower Bracket
(Item#3) Installed

4. Once mounting location is found, align Lower Bracket (Item#2) to the hole as shown in Fig.5. Mark up other two holes of off Lower Bracket Slots (Item#2) & using hardware provided tie tie down lower bracket (Item#2) to OEM Frame.

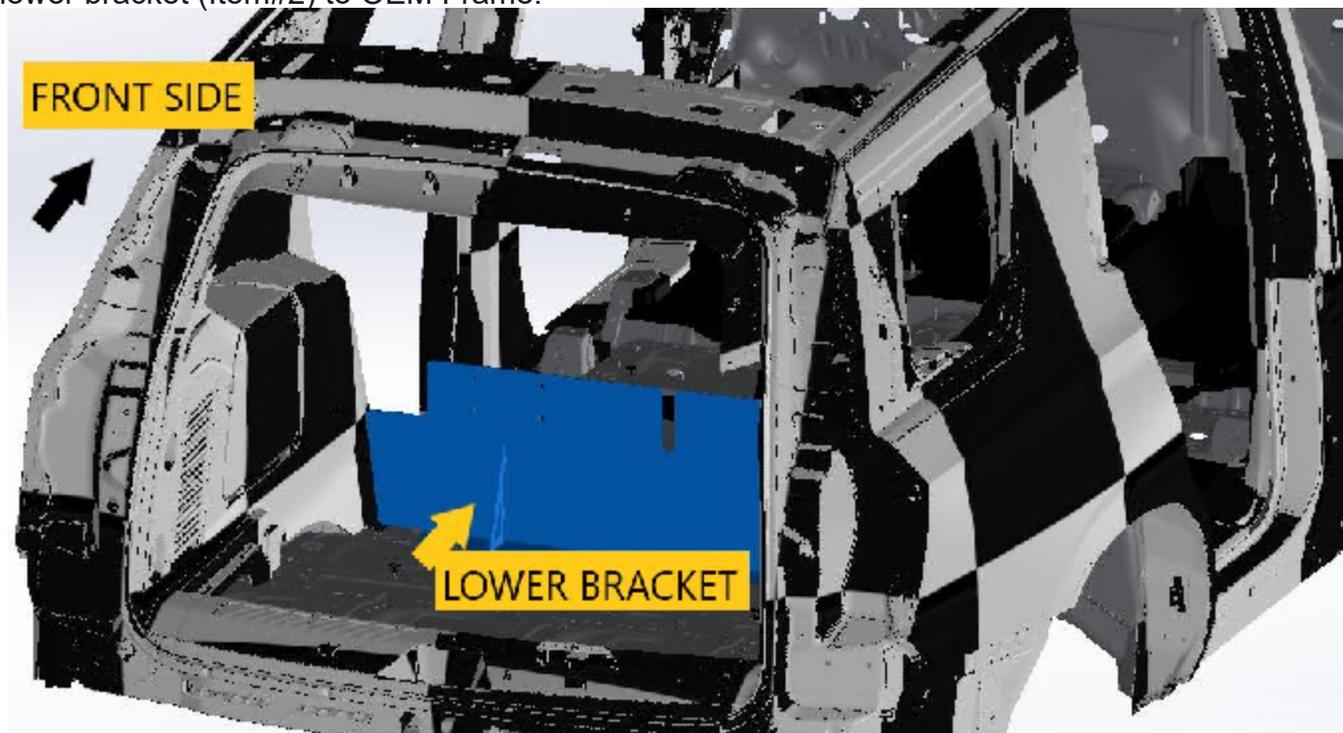


Fig.5 Lower Bracket (Item#2) Installed, viewing from rear

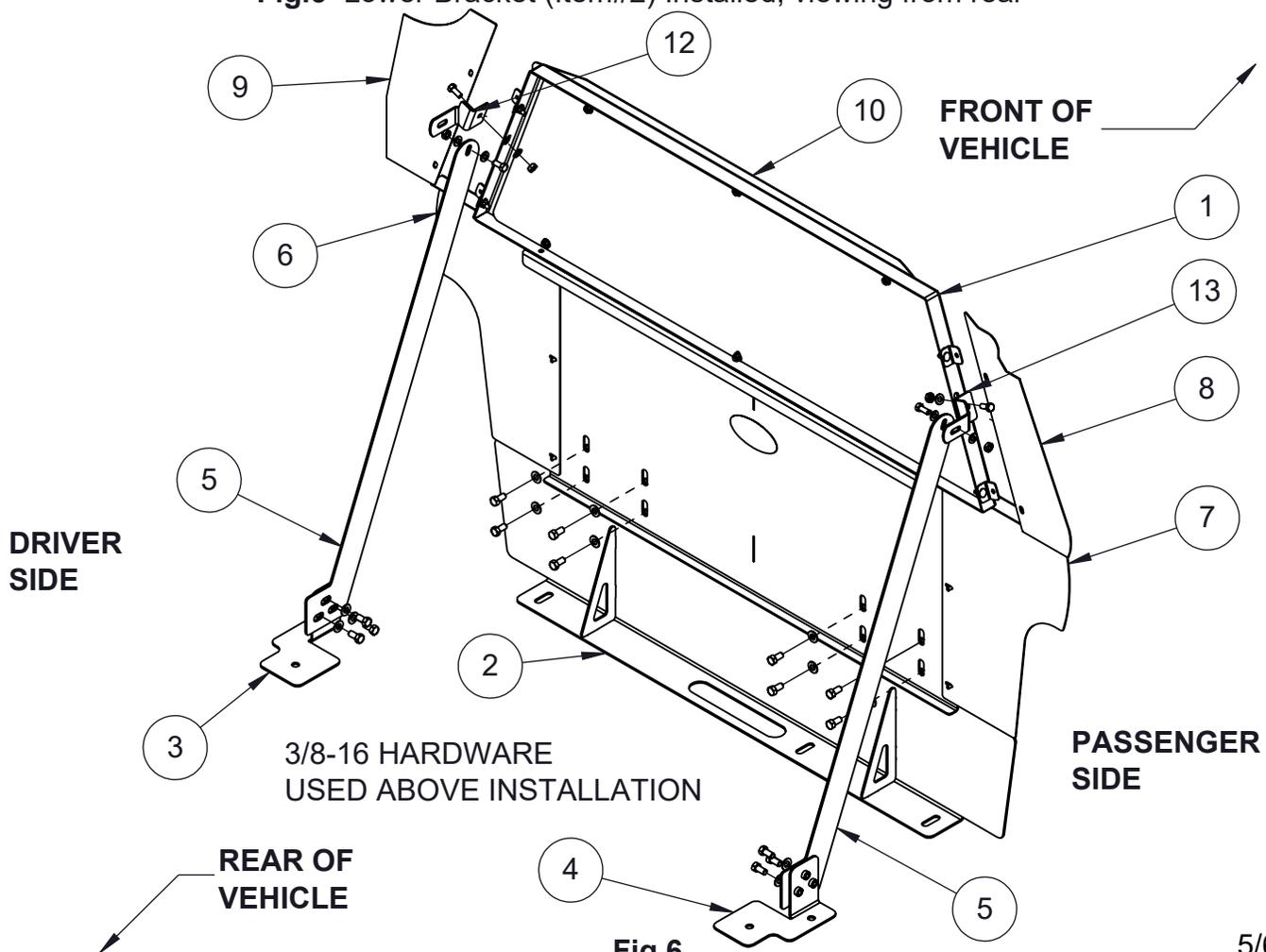
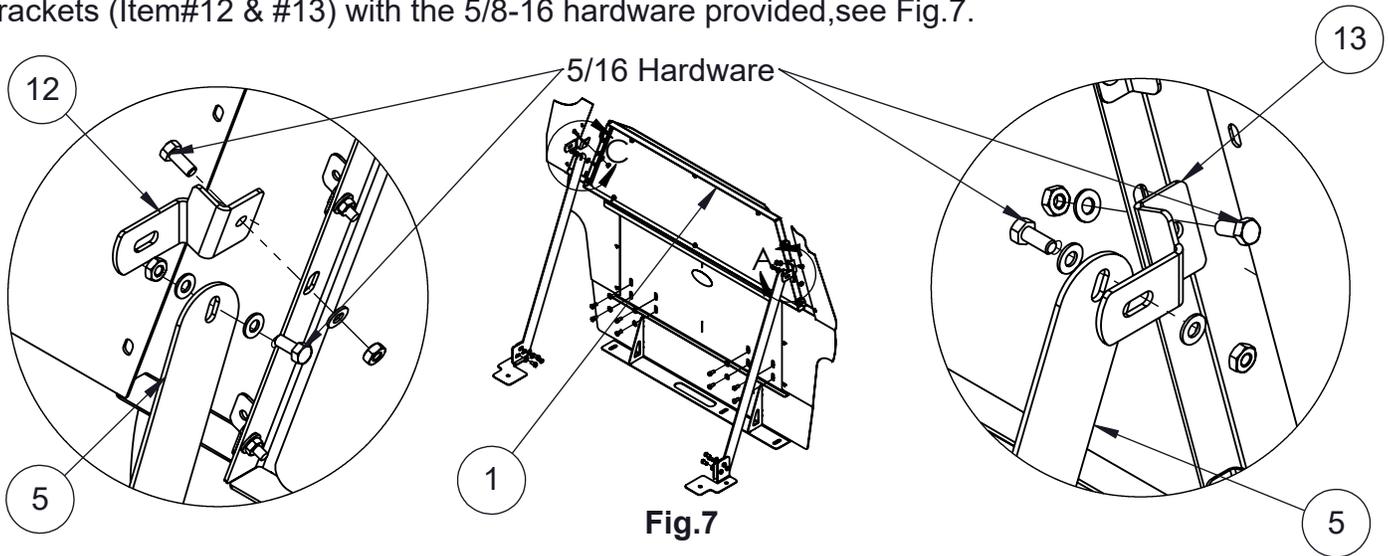


Fig.6

5. Place Main Frame(Item#1) inside vehicle such that label faces towards rear door. (Fig.6)
6. Using 3/8-16 hardware provided attach lower bracket (Item#2) to main frame (Item#1) (Fig.6)
7. Attach kicker rods (Item#5) to the rear driver & passenger side lower brackets (Item#3 & Item#4) using 3/8-16 hardware provided.
8. Join kicker rods (Item#5) to main frame (Item#1) using the cargo partition upper brackets (Item#12 & #13) with the 5/8-16 hardware provided,see Fig.7.



9. Ensure Main Frame (Item#1) is straight & tighten all the bolts.
10. Using 1/4-20 Hardware provided install driver and passenger side upper wing (Item#8, 9) to main frame (Item#1)
11. Using 10-32 hardware nuts provided install the driver and passenger side lower wings (Item#6 & Item#7) to the main frame (item#1)
12. Remove three 1/4-20 bolts on Main Frame (Item#1) and reinstall upper filler panel (Item# 10) (Fig.8)



Fig.8