

## INSTALLATION INSTRUCTIONS

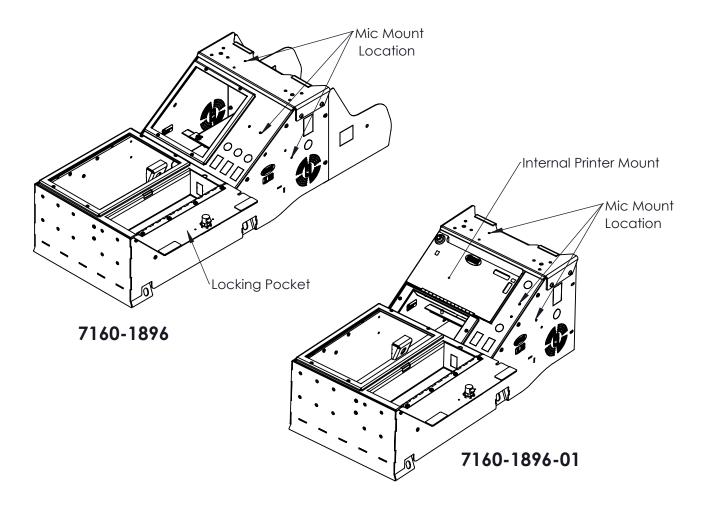
<u>Product</u> <u>Revision</u> <u>Form</u>

7160-1896 - Standard Console 7160-1896-01 - Console with Printer Mount

A INST-1151

Printing Spec: PS-005

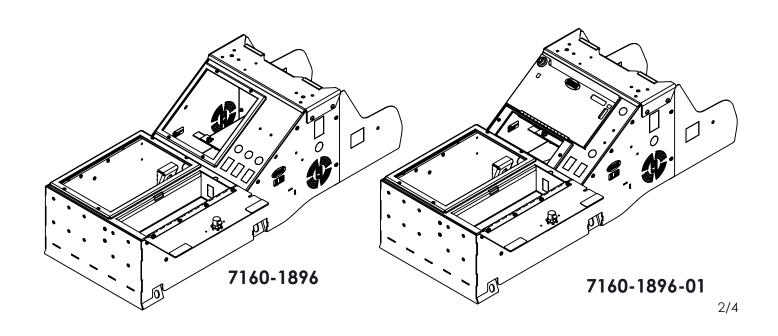
2019+ Chevrolet Silverado Widebody Console



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ITEM	QTY	PartNo	DESCRIPTION
1	1	21265	MAIN WELDMENT - 2019+ SILVERADO WIDEBODY CONSOLE
2	1	18103	F150 REAR AREA BRACKET
3	1	18104	F150 SLOPED AREA BRACKET
4	1	18116	F150 CONSOLE LID
5	1	18125	F150 REAR OPENING HOLD DOWN FRAME
6	1	18126	F150 SLOPED AREA HOLD DOWN
7	2	14710	1.00 X 2.50 X .062 THK PORON PAD
8	1	17080	HINGE
9	4	12305-0001	1/4-20 x .500 SBHS-NP FS-014
10	12	1122-1006	#10-32 x 0.375 PPHMS FS-014
11	9	12214-0002	#10-32 NUT KEP FS-014
12	8	10796-0001	#8-32 x 0.625 PPHMS FS-014
13	40	9000-0043	DUAL LOCK50 WIDE, BLACK, HIGH DENSITY SIDE
14	40	9000-0046	DUAL LOCK50 WIDE, BLACK, LOW DENSITY SIDE
15	1	19605	POCKET - 2021 TAHOE WIDEBODY CONSOLE
16	1	21194	TOP PLATE - 2019+ SILVERADO WIDEBODY CONSOLE
17	1	21197	COVER WING - 2019+ SILVERADO WIDEBODY CONSOLE, DRIVER SIDE
18	1	21196	COVER WING - 2019+ SILVERADO WIDEBODY CONSOLE, PASSENGER SIDE
19	2	8700-0010	LABEL, COMPANY
20	1	PL-0002	LABEL - QR CODE INST SHEET
21	1	15378	LABEL - PATENT NUMBER
22	1	11893	LOCK - DIRAK 264-9006
23	5	14500	EDGE TRIM18 GAP, BLACK RUBBER
24	1	21292	ELECTRONICS TRAY - 2019+ SILVERADO WIDEBODY CONSOLE
25	1	7120-1147	HARDWARE BAG - 2019+ SILVERADO WIDEBODY CONSOLE



## Install

1. Remove OEM center console or center seat following instructions provided in the vehicle specific Factory Service Manual (FSM)

\*If vehicle is equipped with a center HVAC vent it is recommended that this vent be covered using aluminum flashing tape.

\*If vehicle was equipped with center console, additional trim panels may be required to provide the best fit for the Gamber-Johnson console.



FIGURE 1

2. Set the console in place and align 4 mounting holes on the console with OEM seat holes.

\*Before installing seat bolts, loosely attach driver and passenger side wings to the console with provided #10 hardware (FIGURE 2).



FIGURE 2

3. The console can be attached to the vehicle with the OEM hardware (FIGURE 3 & FIGURE 4). Torque bolts to OEM specification per FSM.



FIGURE 3



FIGURE 4

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4. The driver and passenger side wings can now be adjusted to fit against interior trim panels.



FIGURE 5



FIGURE 6

## 5. Electronics Tray

- a. The included electronics tray can be populated outside of console installation.
- b. Once ready to install the electronics tray, the #10 hardware holding the angled face of the console must be removed, followed by the angled face itself. (FIGURE 7)
- c. Install the electronics tray on the 4 threaded studs on the interior of the console box.
- d. Secure the electronics tray using the provided 1/4-20 Nyloc nuts. (FIGURE 8)
- e. Reinstall the angled face of the console.



FIGURE 7



FIGURE 8

6. Console install is complete and it can be outfitted as required. FIGURE 9 shows a typical installation.



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