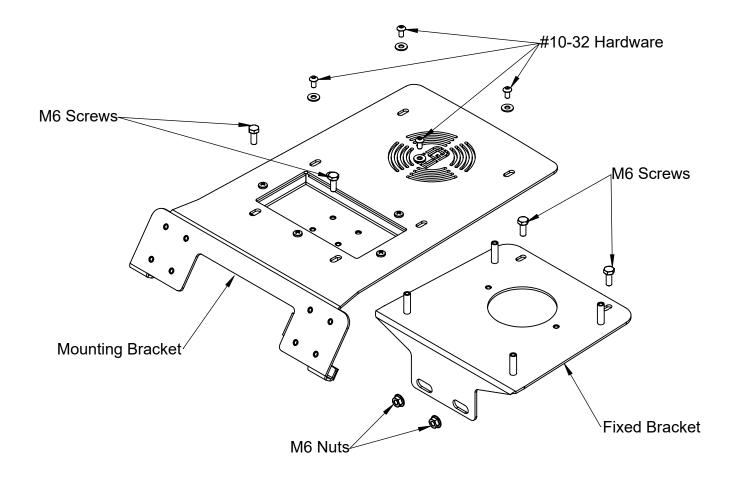


## INSTALLATION INSTRUCTIONS

ProductRevisionForm7160-1587Rev AINST-1012

F-Series Small Devices Top of Dash

Printing Spec: PS-001



These instructions cover the installation of the 7160-1587 Gamber-Johnson F-Series Small Devices Top of Dash in 2015-2020 Ford F150 trucks and 2017 and newer Ford F250-550.

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## To Install:

1. Remove OEM Tray. If vehicle has top speaker option, speaker covering needs to be removed first by unclipping. If vehicle does not have a speaker, just remove tray liner. Remove (2) screws holding back of tray with a 7mm socket. Once removed, remove front of tray by unclipping. REMINDER: disconnect speaker wires before fully removing tray.

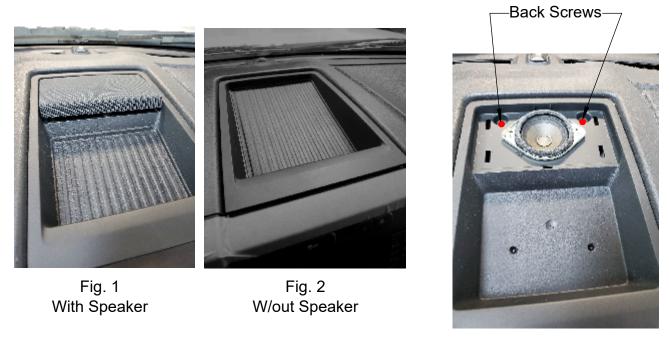


Fig. 3

2. Remove front (2) screws with same 7mm socket. Remove and replace all (4) speed nuts with provided speed nuts. If vehicle has them, remove nuts on middle plate with 10mm socket (some vehicles options do not have these nuts).

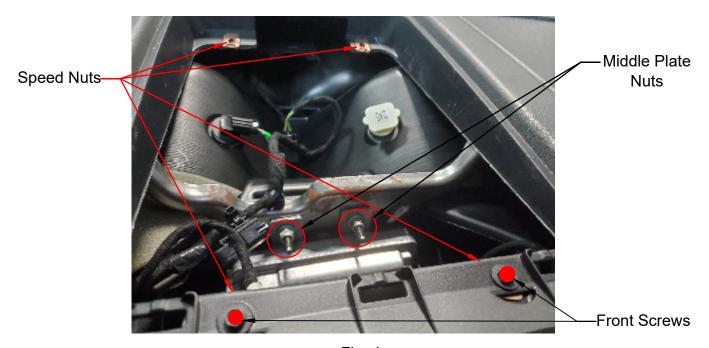


Fig. 4

- 3. SKIP STEP IF VEHICLE DOES <u>NOT</u> HAVE SPEAKER. If vehicle has speaker option, remove speaker from OEM tray with T20 star bit. Attach speaker onto Fixed Bracket with provided (2) #10-32 screw. REMINDER: Make sure to reattach speaker wires before attaching Fixed Bracket to vehicle.
- 4. Slide Fixed Bracket over OEM bolts on center plate, resting on top of plastic mount in back with speed nuts. Make sure slots in back line up with holes for speed nuts. Screw (2) OEM nuts back onto OEM bolts (use provided nuts if vehicle did not come with nuts) over Fixed Bracket. Screw provided (2) M6 screws into speed nuts.



Fig. 5 Shown: W/Out speaker Line up (4) slots.

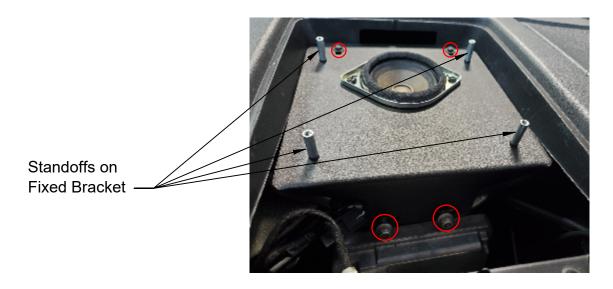


Fig. 6 Shown: With Speaker Add screws and nuts

- 5. Attach Mounting Bracket onto Fixed bracket. Line up back (4) slots with standoffs, insert provided (4) #10-32 screws and washers loosely. Line up (2) front slots with front speed nuts, insert provided
- (2) M6 screws loosely. Push plate fully towards the back and tighten down all screws.



Fig. 7